

# Predictions of CHF Position and Post-CHF Heat Transfer

Analysis and Computational Predictions in  
Uniformly and Non-Uniformly Heated Tubes

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## Outline

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Introduction

General Background

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Results and Comparisons

Implementation of A New Model

Conclusion

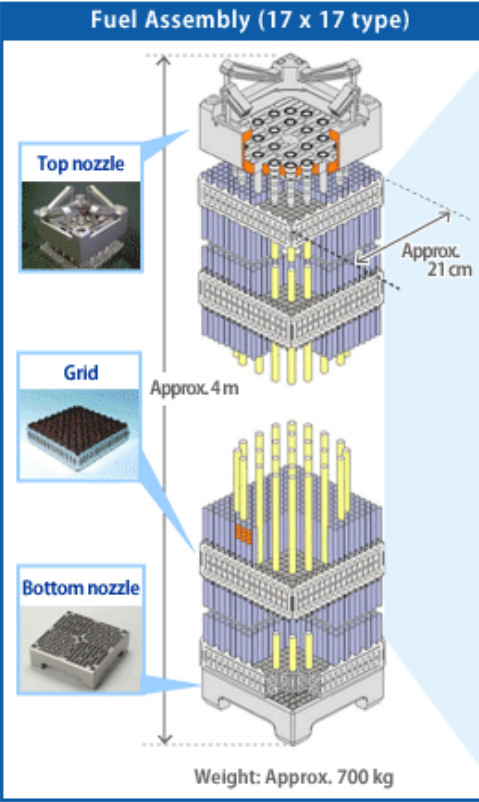
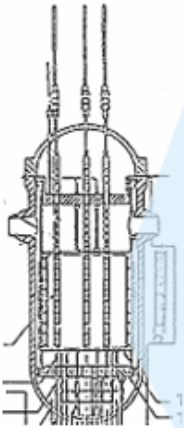
## Introduction

- **Design Basis Accident / Safety:**
  - » Importance of the **Critical Heat Flux (CHF)**
  - » Importance of the Quench Front propagation
  - » Importance of Post Dryout Heat Transfer and Temperature Distribution (Peak Clad Temperature...)
- **Aim: Modelling of the Reflooding in a deformed geometry (ballooned pins)**

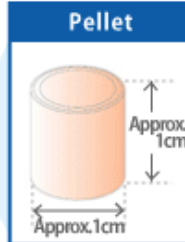
# General Background

The 264 fuel rods are bundled with grids, and the fuel assembly is equipped with top and bottom nozzles.

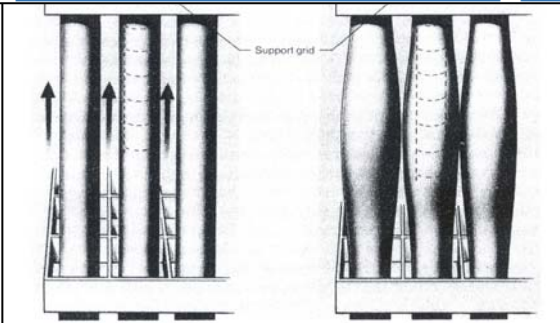
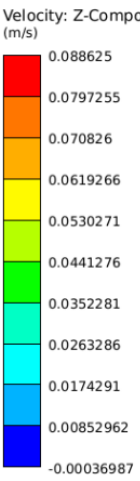
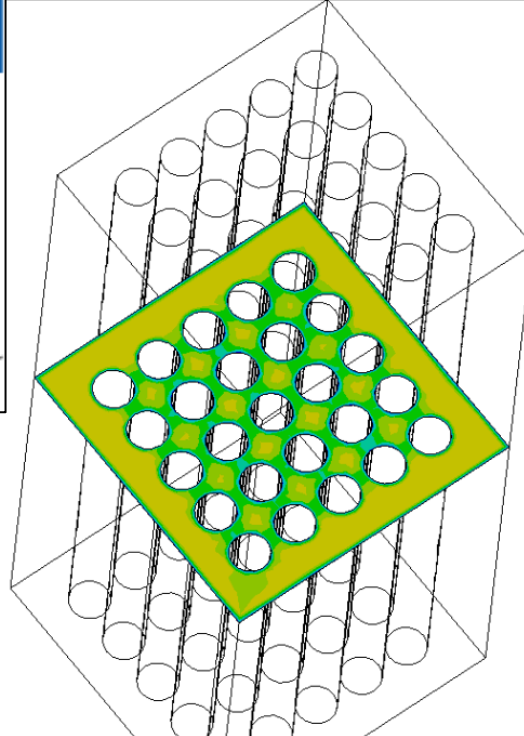
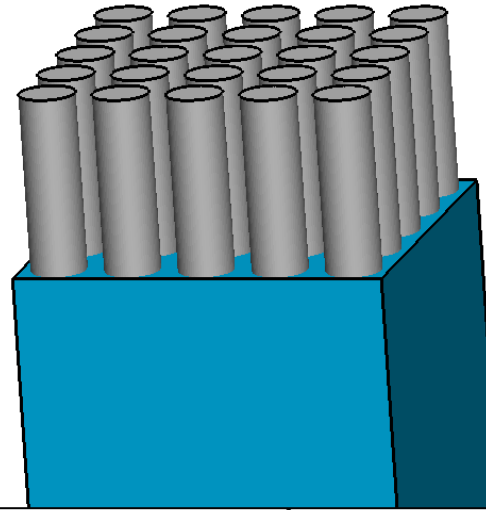
Pressurized water reactor (PWR)



▲ A cladding tube contains about 400 pellets with both ends plugged. Those pellets are fixed with springs.

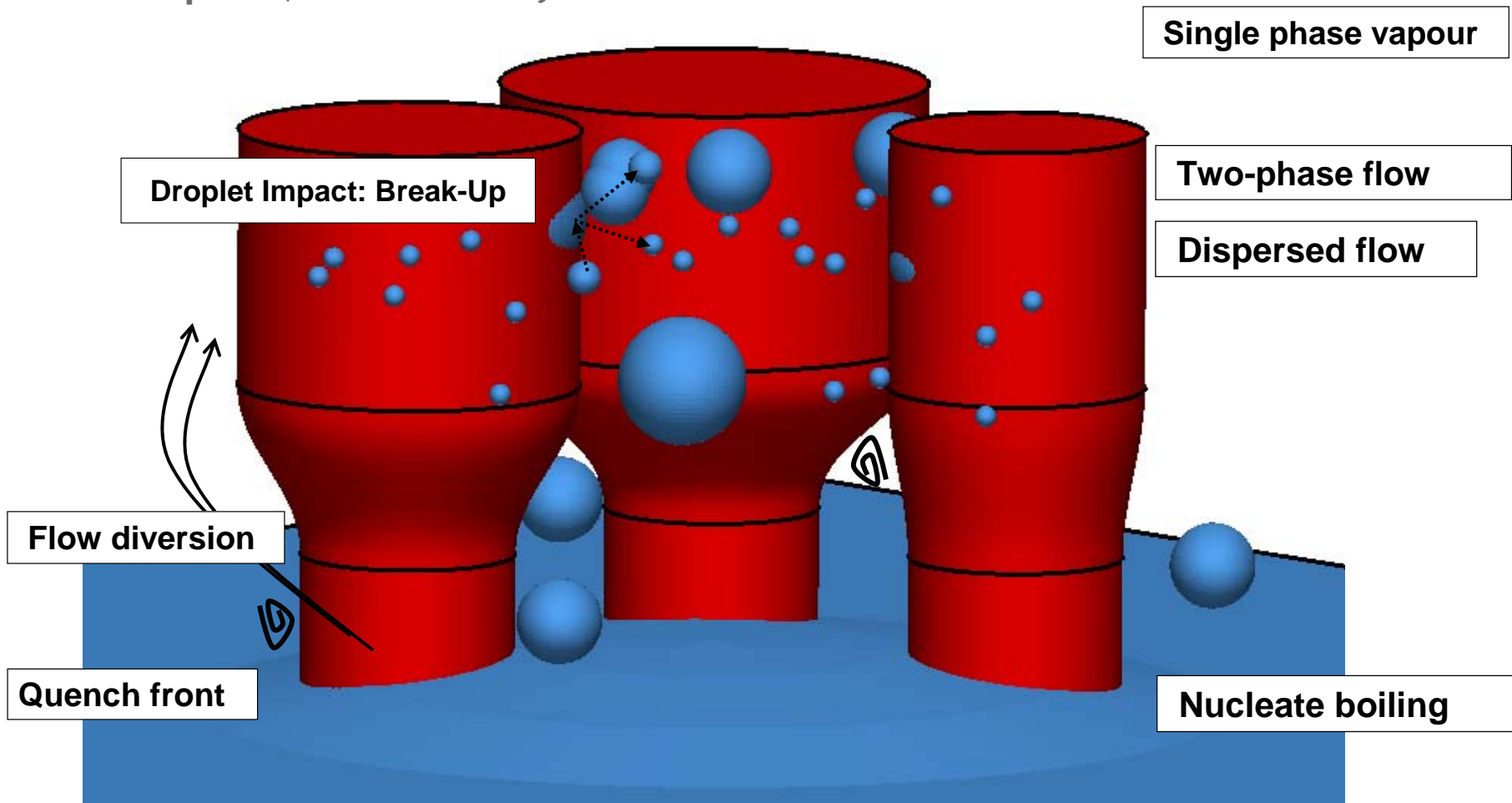


▲ Uranium powder is baked into the pellet form in a cylindrical shape. About five grams of the pellet can produce electricity that could support a normal household life for six months.



## General Background: Few Phenomena

Two-Phase Flow – Droplet Entrainment/Deposition – Turbulence – Cross-flow – Evaporation - Conduction - Convection – Radiation (Rod/Rod; Rod/Droplets; Rod/Steam)



## CHF & Post-Dryout Heat Transfer

### Present Work:

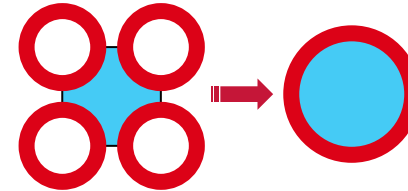
- » **We will try to answer the question whether it is possible to predict the CHF position and temperature profiles for different axial heat flux distributions or not.**

### Study of fundamental cases:

- » ***The Bennett Experiments***: ‘Heat transfer to steam-water mixtures flowing in uniformly heated tubes in which the critical heat flux has been exceeded’, 1967
- » ***The Keeys Experiments***: ‘Post burnout heat transfer in high pressure steam water mixtures in a tube with a cosine heat flux distribution’, 1971
- » ***The Becker Experiments***: ‘An experimental investigation of post-dryout heat transfer’, 1983

## Experiments: Heated Tubes

Study of heated tubes NOT rod bundles



Year	Experiment	P (MPa)	G (Kg/m <sup>2</sup> s)	D (mm)	L (m)	X	Q (MW/m <sup>2</sup> )
1967	Bennett	6.9	393-5235	12.6	5.56	-	0.35-1.84
1972	Keys	6.9	700-4100	12.7	3.66	0.15-0.95	0.8-1.5
1983	Becker	3-20	500-3000	14.9	7.0	0.03-1.60	0.1-1.25

**Uniform Heat Flux Distribution:** *Bennett and Becker*

**Non-Uniform Heat Flux Distribution:** *Keys*

# Input Description and Geometrical Model

## Simulation tests:

- Nodalization study,
- Fine Mesh Technique,
- Comparison between the available CHF correlations,
- Sensitivity to some parameters such as:
  - » Mass Flow Rate,
  - » Pressure
  - » Power,
  - » Power Distributions
- Wall Heat Transfer

## Critical Heat Flux

The 3 different correlations implemented into the TRACE Code:

- **AECL-IPPE CHF Table**

- » “look-up” tables of Groeneveld et al. (1996).
- » **Implication**: specific local relationship between CHF and local quality for a given mass flux and pressure.

$$\dot{q}_{CHF}'' = K \cdot fn\{P, G, x, D_H\}$$

**Better results**: Relationship between quality and boiling length.

$$x_{CHF} = K_i \frac{A \cdot L_B}{B + L_B}$$

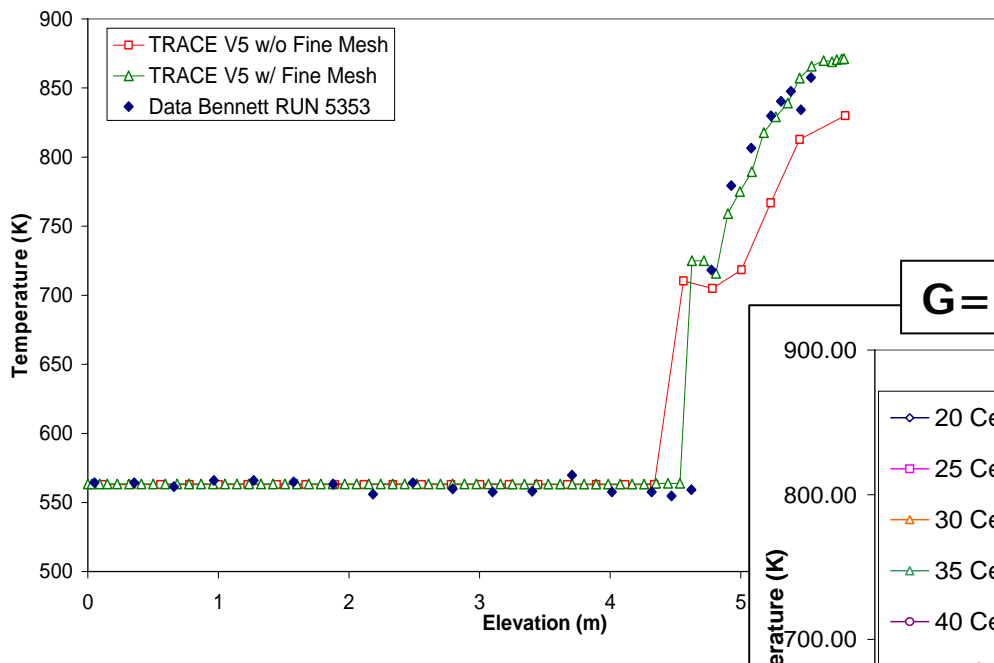
- **AECL-IPPE with Biasi Correlation**

- » Not based on rod bundle data, assumptions from local CHF correlation into a critical quality correlation.

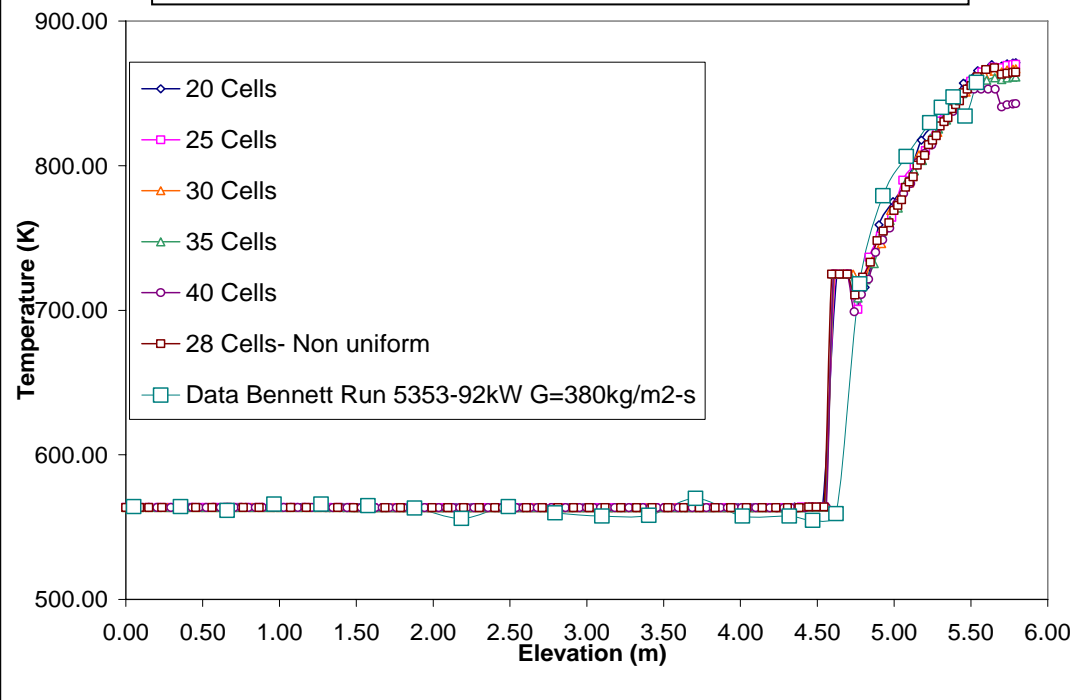
- **CISE-GE Critical Quality**: a F-Tong like factor is considered to account for the non-uniformity of the heat flux.

## Results and Comparisons : Nodalization & Fine Mesh Technique

**G = 380 kg/m<sup>2</sup>.s ; Power = 92kW**

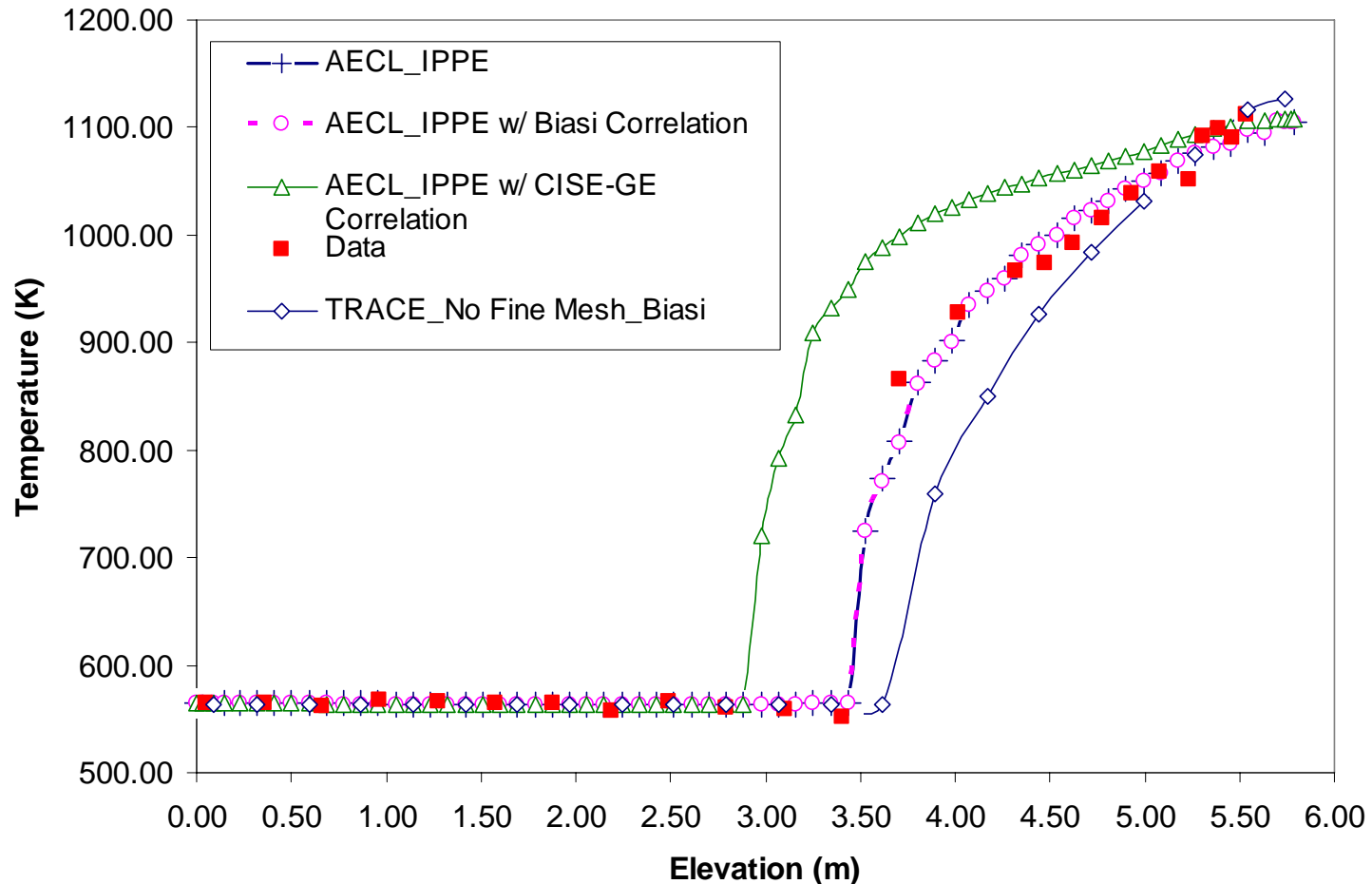


**G = 380 kg/m<sup>2</sup>.s ; Power = 92kW**



# Results and Comparisons: Different Correlations

**G=380 kg/m2.s ; Power=120 kW**



# Post-Dryout Heat Transfer

## Wall Heat Transfer:

$$q''_{DFFB} = q''_{wg,FC} + q''_{wg,rad} + q''_{wl,rad} + q''_{wd}$$

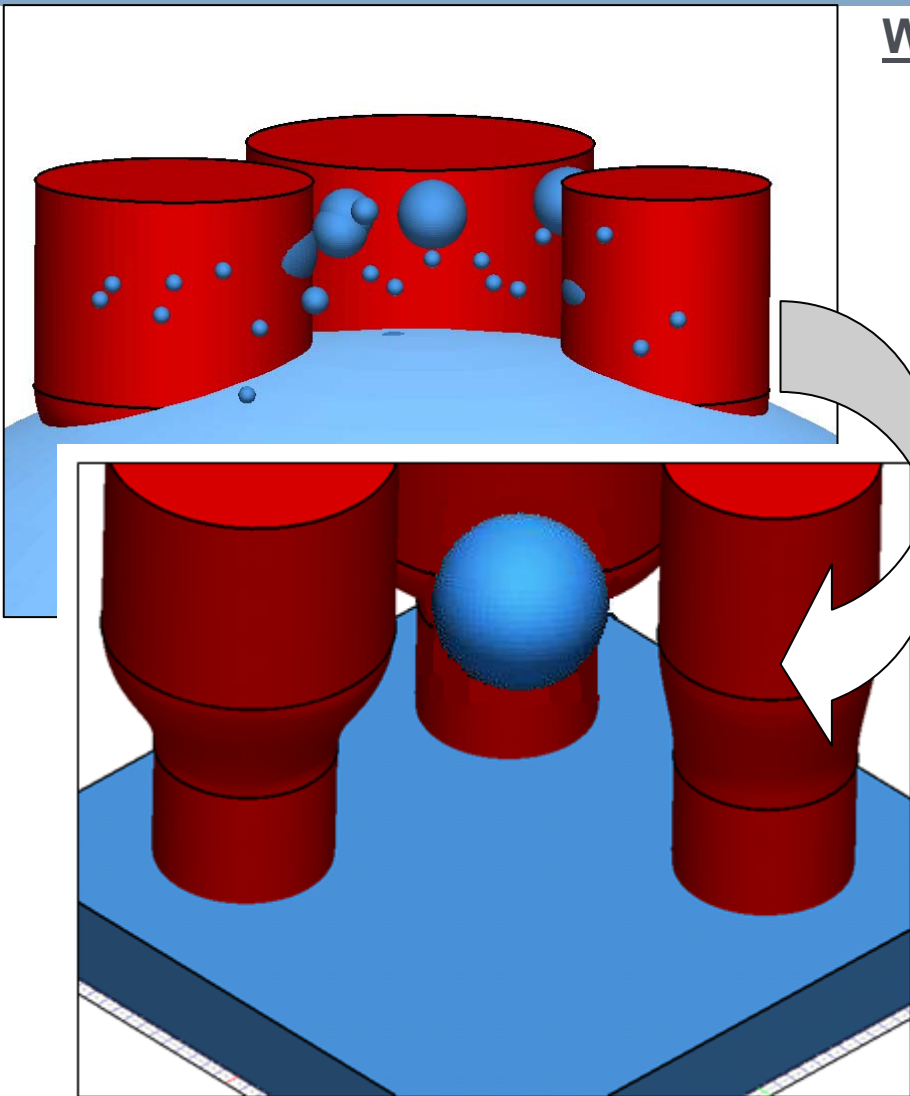
$$q''_{wg,FC} = \frac{k_g}{D_H} \cdot Nu_{wg,FC} \cdot \Psi_{2\Phi} \cdot (T_w - T_l)$$

$$Nu_{wg,FC} = \begin{cases} Nu_{lam} = 4,36 \\ Nu_{turb} = \frac{(f/2)(Re - 1000) \cdot Pr}{1 + 12.7 \cdot (f/2)^{1/2} \cdot (Pr^{2/3} - 1)} \end{cases}$$

$$\Psi_{2\Phi} = \left[ 1 + \frac{(1 - \alpha) \cdot g \cdot \Delta\rho \cdot D_H}{2 \cdot f_w \cdot \rho_g \cdot V_g^2} \right]^{1/2}$$

$$h_{dw} = 0.00638(Re_v - 4000)^{0.6} (1 - \alpha)^{2/3} \left[ \frac{k_v h_{fg} g \rho_d \rho_v}{(T_w - T_d) \mu_g D_d} \right]^{0.25}$$

**NEW**



# Post-Dryout Heat Transfer

## Droplet Drag Coefficient:

$$\begin{aligned} 0 < Re_d < 2 & \quad C_D = 24 / Re_d \\ 2 \leq Re_d < 500 & \quad C_D = 0.4 + 40 / Re_d \\ 500 \leq Re_d \leq 10^5 & \quad C_D = 0.44 \end{aligned}$$

$$C_D = \frac{27}{Re_d^{0.84}}$$

$$C_D = \frac{24}{Re_d} \cdot (1 + 0.1 \cdot Re_d^{0.75})$$

$$C_D^{new} = \frac{C_D}{(1+B)^{0.2}} \quad B = \left( \frac{c_{P,g} \cdot (T_g - T_{sat})}{h_{fg}} \right) \cdot \left( 1 - \frac{q''_{wd}}{q''_{wg}} + \frac{q''_{rad}}{q''_{conv}} \right) \approx \left( \frac{c_{P,g} \cdot (T_g - T_{sat})}{h_{fg}} \right)$$

*NEW*

$$C_D = \frac{24}{Re_d} \cdot \frac{(1 + 0.15 \cdot Re_d^{0.687})}{(1+B)^{0.2}} \quad 0 \leq Re_d \leq 1000$$

## Interfacial Heat Transfer:

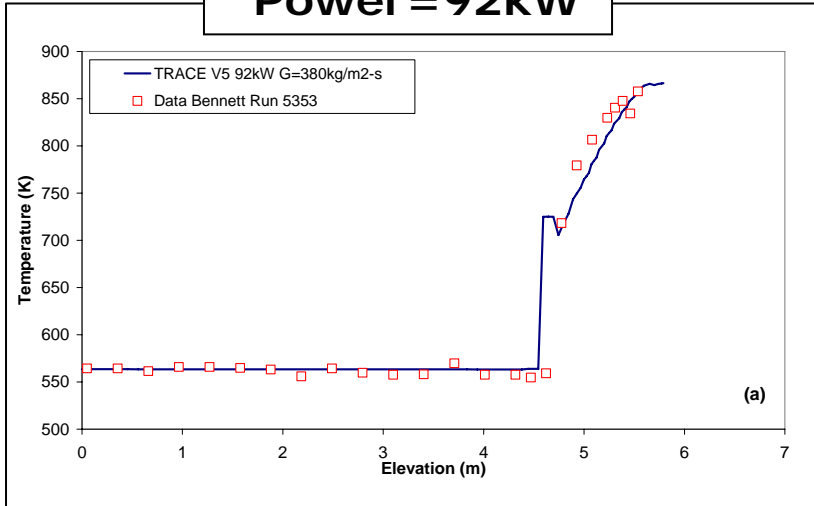
$$Nu_d = 2 + 0.60 Re^{1/2} Pr_v^{1/3}$$

$$Nu_d = \frac{1.56 + 0.616 Re_d^{1/2} Pr_g^{1/3}}{(1+B)^\beta} \quad 0.07 < \beta < 2.79$$

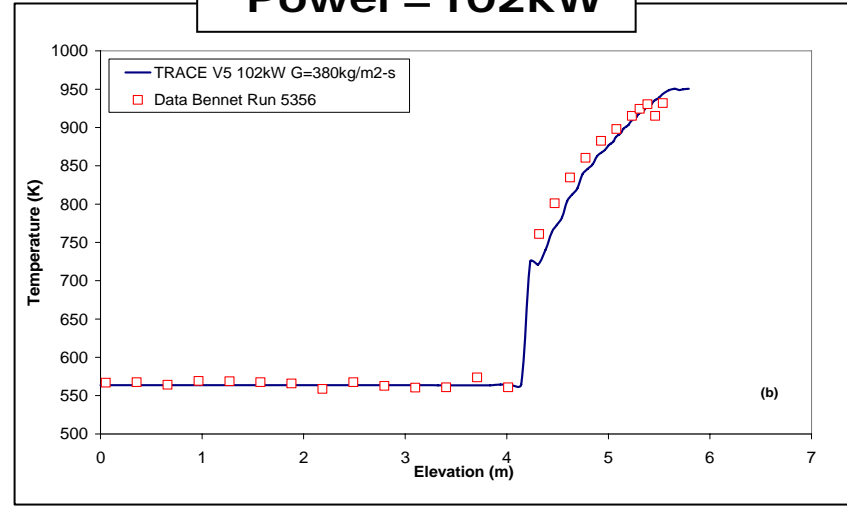
*NEW*

## Results and Comparisons : CHF Predictions (Bennett tests, $G= 380\text{kg/m}^2\cdot\text{s}$ )

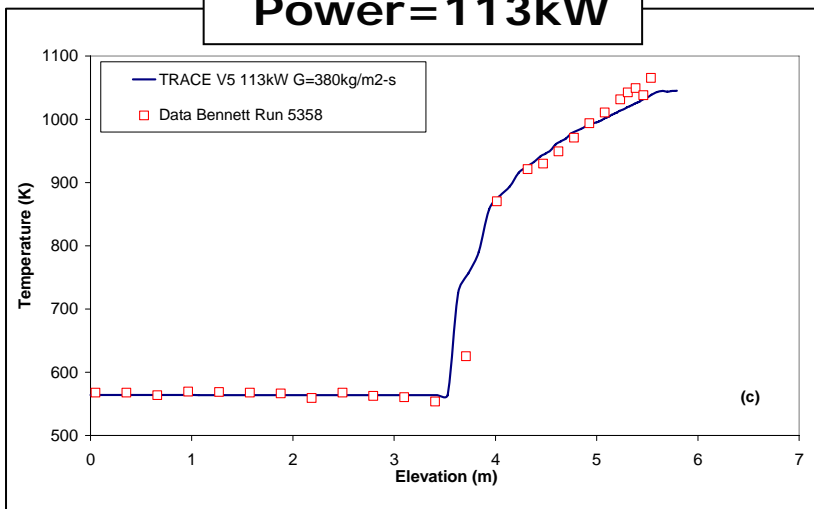
**Power = 92kW**



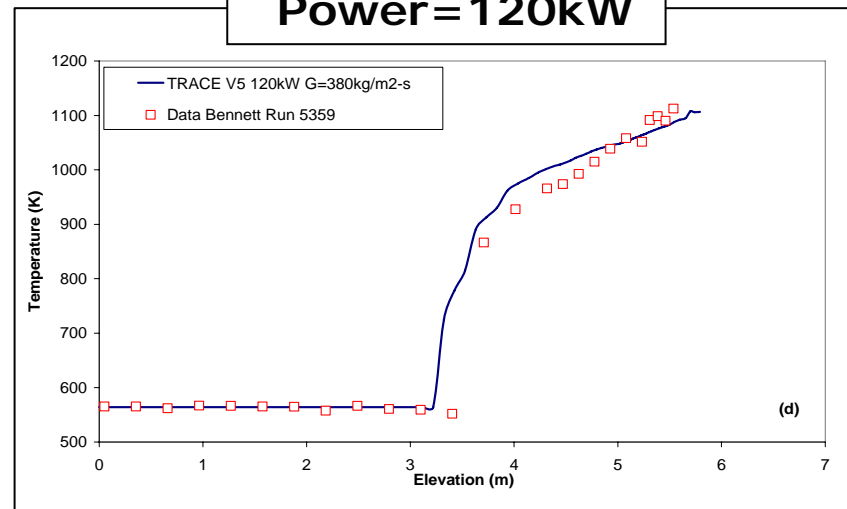
**Power = 102kW**



**Power = 113kW**

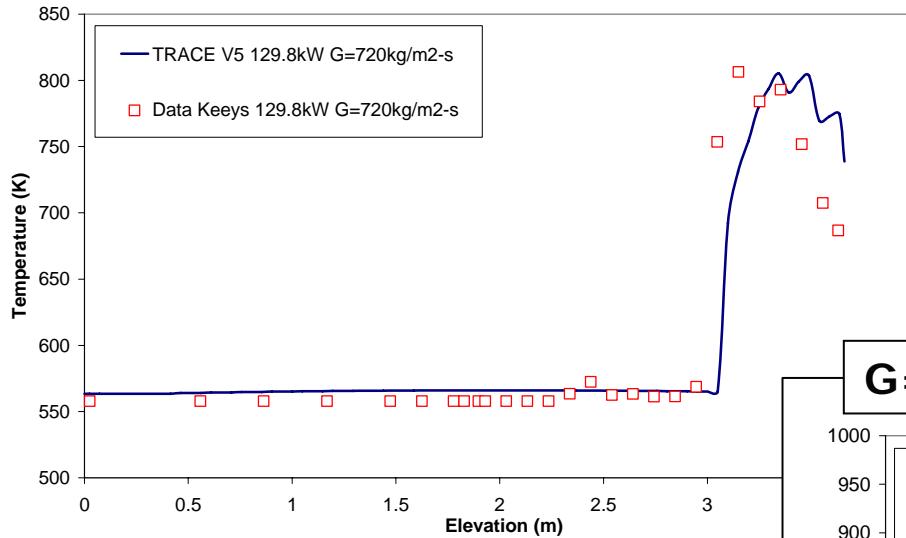


**Power = 120kW**

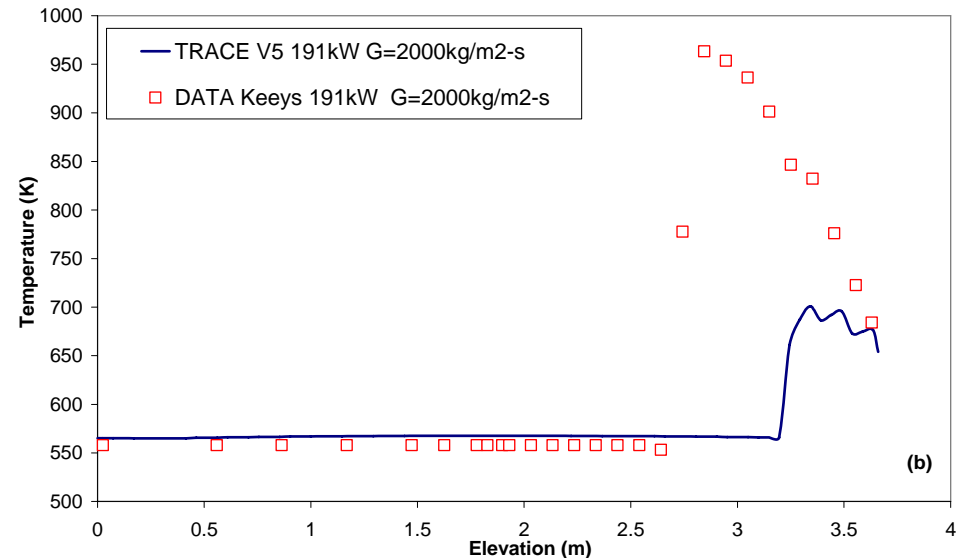


## Results and Comparisons : CHF Predictions (Keey's tests)

**G=720 kg/m<sup>2</sup>.s ; Power=129.8kW**

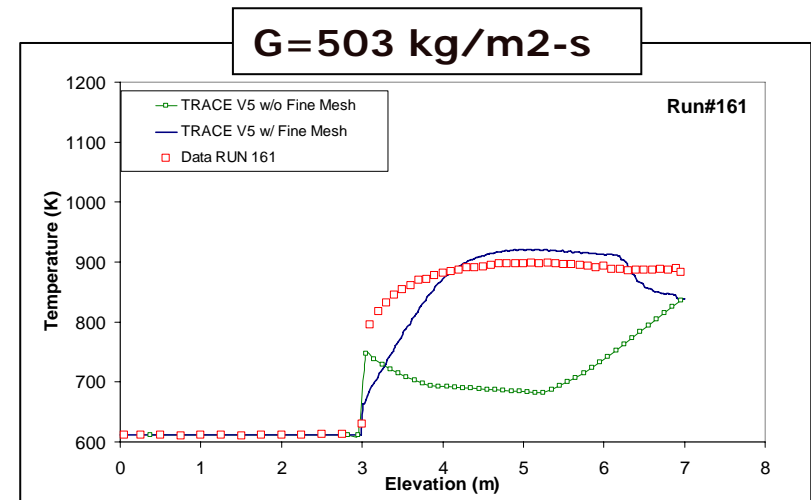
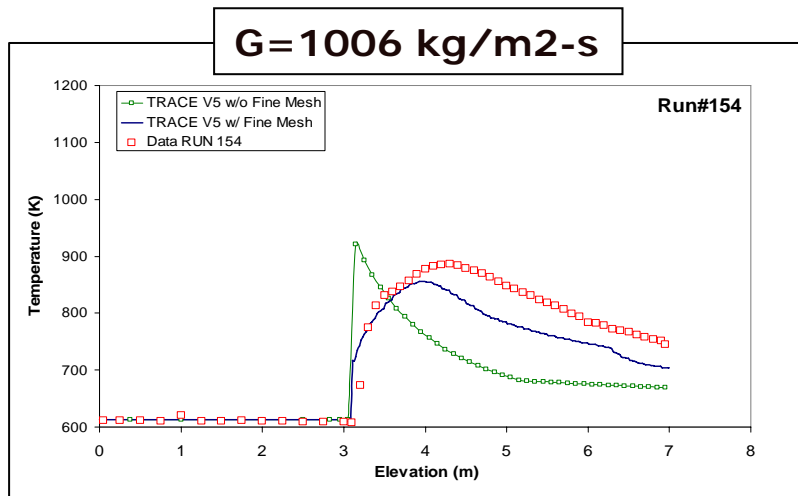
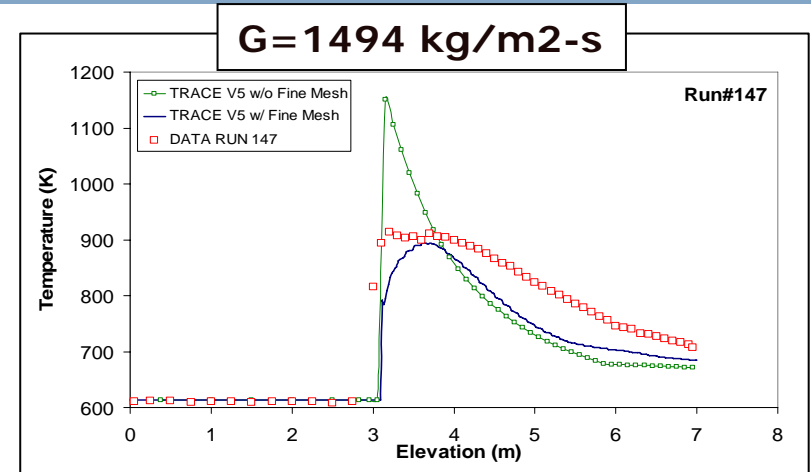
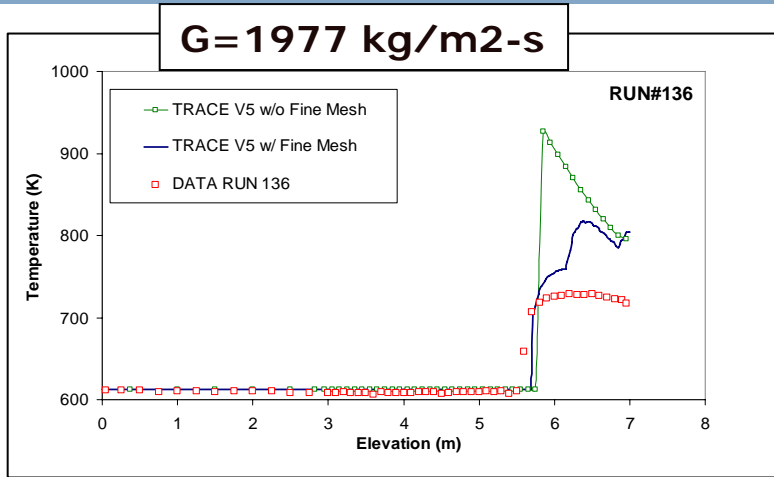


**G=2000 kg/m<sup>2</sup>.s ; Power=191kW**

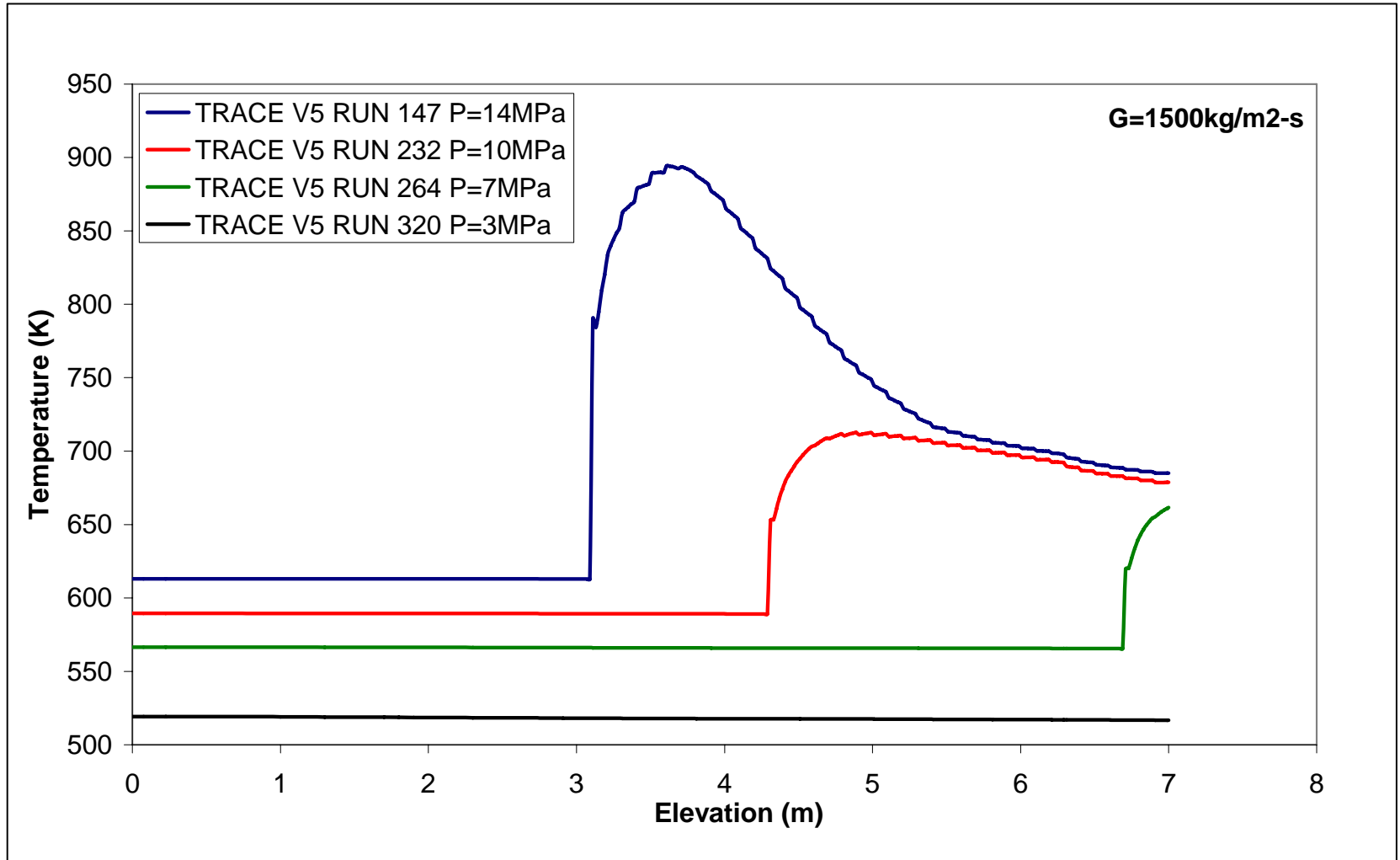


(b)

# Results and Comparisons : CHF Predictions - Effect of Mass Flow Rate (Becker Tests)

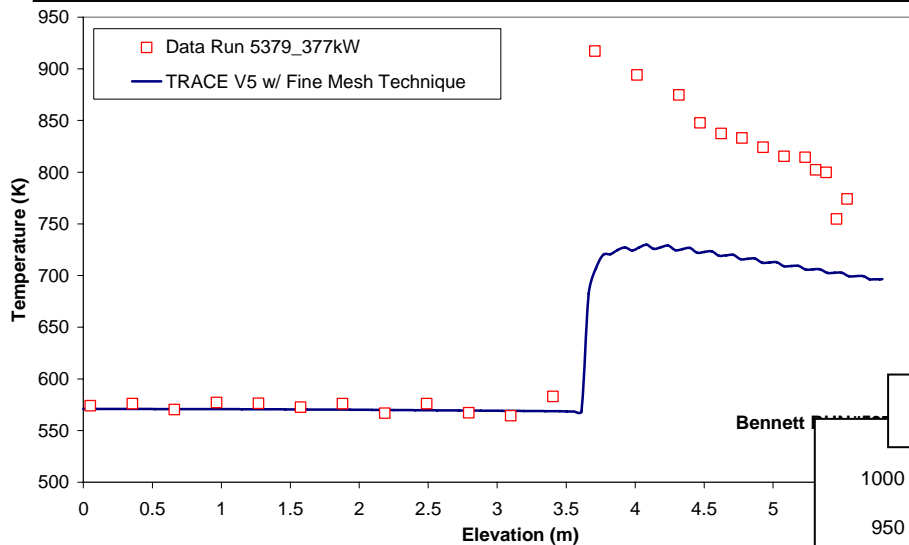


## Results and Comparisons : CHF Predictions - Effect of Pressure (Becker Tests)

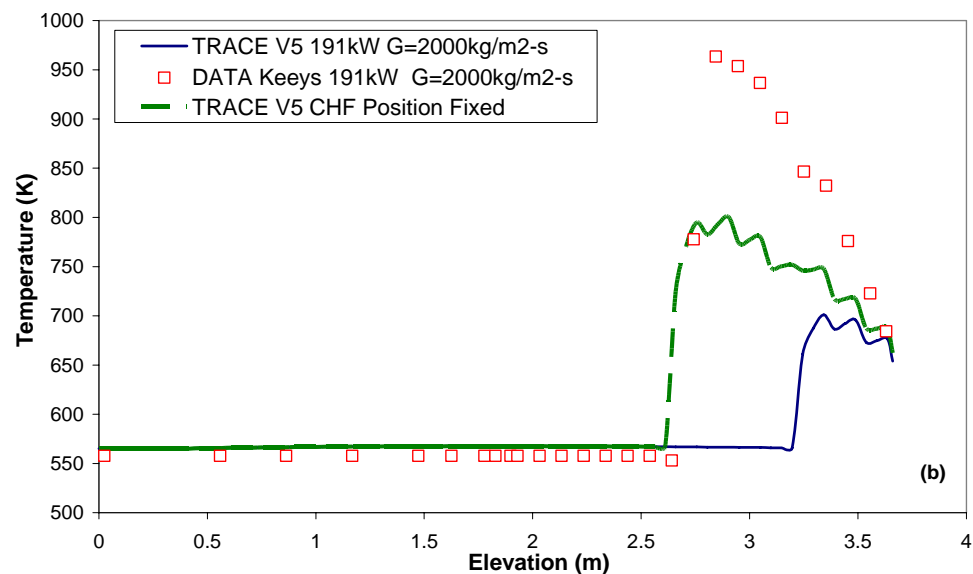


# Results and Comparisons : CHF Position Imposed

**G = 3800 kg/m<sup>2</sup>.s ; Power = 377kW**



**G = 2000 kg/m<sup>2</sup>.s ; Power = 191kW**

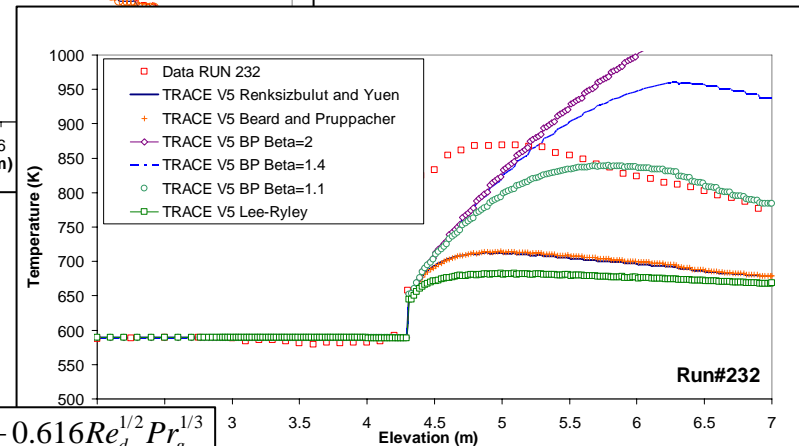
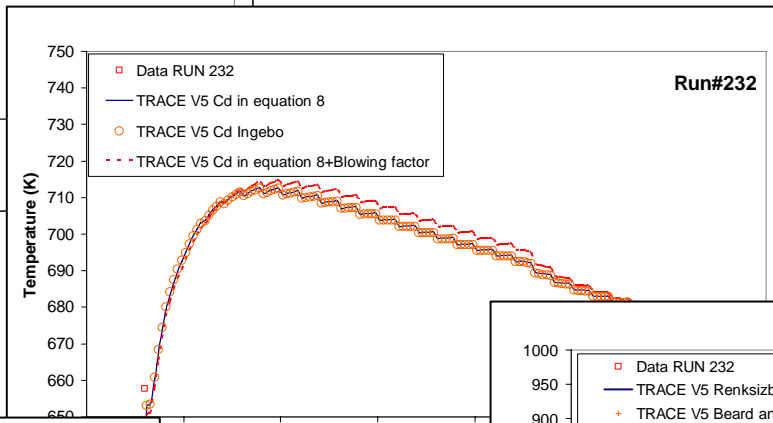
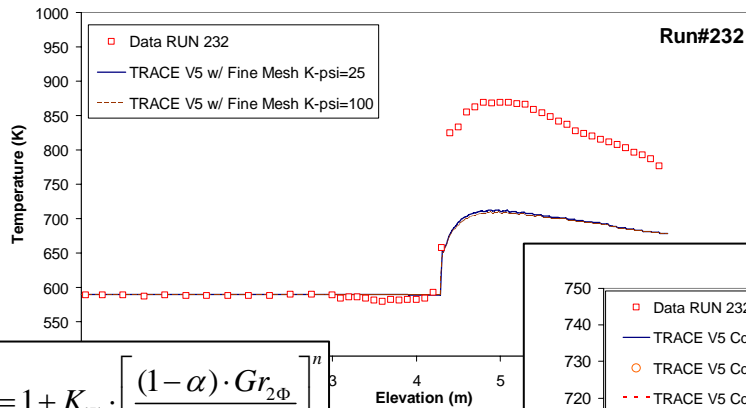


## Results

<u>Parameters</u>	<u>Sensitivity</u>
Nodalization	—
Fine Mesh Technique	+++
Correlations	++
Power	+++
Mass Flow Rate	+++

# Post-CHF Parameters (studied for a particular Becker Test)

**P=10MPa; G=1500kg/m<sup>2</sup>-s; Power=248kW**



$$\Psi_{2\Phi} = 1 + K_{\Psi} \cdot \left[ \frac{(1 - \alpha) \cdot Gr_{2\Phi}}{Re_g^2} \right]^n$$

$$C_D^{new} = \frac{C_D}{(1 + B)^{0.2}}$$

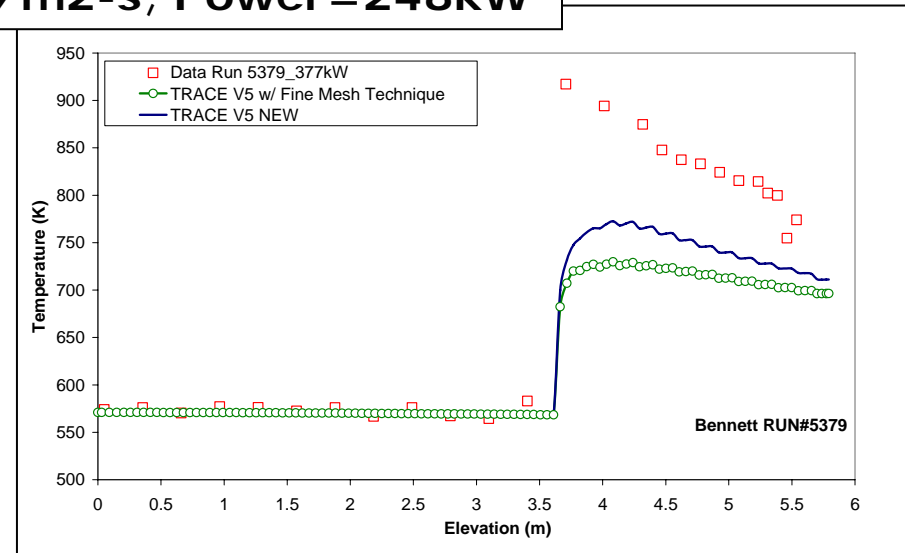
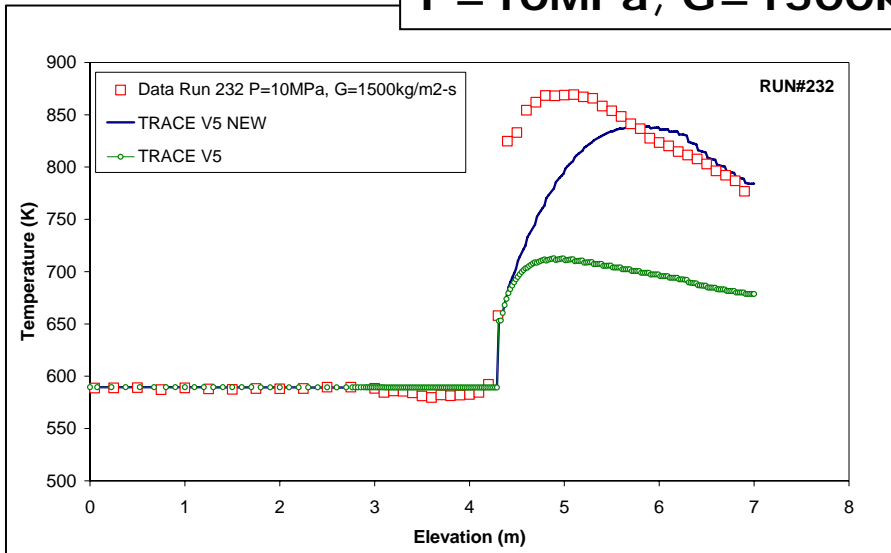
$$Nu_d = \frac{1.56 + 0.616 Re_d^{1/2} Pr_g^{1/3}}{(1 + B)^{\beta}}$$

## A selected set of constitutive laws for heated single tubes

### Implementation of a new model:

- **Interfacial droplet drag**: modified version of the Schiller-Naumann correlation accounting for the mass efflux.
- **Interfacial heat transfer**: Blowing factor applied to the Beard and Pruppacher correlation
- **Wall heat transfer**: Two-phase enhancement factor explicitly calculated for round tubes.

**P = 10MPa; G = 1500kg/m<sup>2</sup>-s; Power = 248kW**



## Discussion

### Quench Front Propagation:

- » CHF Correlations:
  - 'look-up' tables of Groeneveld,
  - Local conditions hypothesis,
  - Boiling length/quality relationship.

### Discrepancies in the Post-CHF region (DFFB)

- » Precursory cooling effects
- » Droplet field model?
  - Droplet size
  - Multi-group discretization of droplets diameters
- » Interfacial Area Transport Equation
- » Near Wall Turbulence and Macroscopic Turbulence Model.

## Conclusion

- **Ability to predict the point of CHF reasonably well**
  - » Look-Up Tables + Biasi Correlation: Low Mass & Heat Fluxes (Bennett)
- **PCT not well predicted for the case of a non-uniform heat flux**
  - » Interfacial terms,
  - » Droplet size (one representative droplet, Sauter Mean Diameter) and number density
- **Two-Phase Enhancement Factor**: No major influence for these calculations
- **Droplet Drag Coefficient**: No important role in the calculations performed here.
- **Interfacial Heat Transfer**: strongly dependent on the blowing factor
- I am very grateful to Dr. Jones (British Energy) and Dr. Lillington (SERCO) for their constant assistance.
- I would like to acknowledge the EPSRC for the funding under grant EP/C549465/1

**Thank you for your attention !!**